

Order 11943



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D2463-0860**Job Sheet 188887****Part No:** D2463-0860**Job Qty:** 10 pcs**Part Name:** 1/2" Seal-86"**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 1/16/19**Job Tracking No:****Due Date:** 2/12/19**Created By:** Dara Macdonald**Type:** SOLD**Description:****Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	10 pcs	2/12/19		0.00	0.00	Small Fab - Brake - 1		58
							Small Fab - Brake - 2		9-89
							Small Fab - Brake - 3		
110	QC 5	10 pcs	2/12/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		DAS
							QC 5 - 38		38
							QC 5 - 42		9-89
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	Packaging 3-1 - Stock - B4B	10 pcs	2/12/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		DAS
							Packaging 3 - 7 - B4B		9-89
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		

Steel

				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
130	QC 21 - SA	10 pcs	2/12/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70

Part Op **100** - (Small Fab)Cut as per dwg
 Descriptions: **110** - QC5- Inspect part completeness to step on W/O
120 - (Identify as per dwg & Stock Location: _____)Identify as per dwg & Stock Location: _____
130 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D2463	1/2" Seal (\$ Per Foot)	72.5830 pcs (7.2583 ea)	100-Small Fab - 1	S140388

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D2463	73	556	0

Part Specifications				
Specifications could not be found.				

Plex 1/16/19 11:41 AM Dart.Macdonald.Dara

DART
AEROSPACE

Container No: S145892

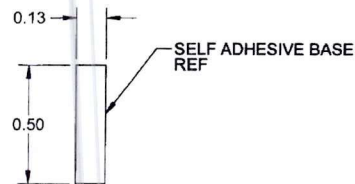


Part: D2463 - 0860
 Job No: 188887
 Serial No/Batch: S145892
 Revision:
 Inspector:
 Exp Date:
 Instructions: Various STC's

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 CANADA
 TEL.: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

Date: 01/16/19

SPECIFICATION CONTROL DRAWING



8 LENGTH
XXX.X
+/- 1.0

D2463-XXXX NEOPRENE SEAL $\triangle B$

DART P/N	MATERIAL	COLOR	DUROMETER	SPEC	WEIGHT (lbs) (PER LINEAR FOOT)	PREFERRED SUPPLIER	SELF ADHESIVE BASE (Y/N)
D2463-XXXX	CLOSED CELL NEOPRENE	BLACK	N/A	MIL-R-6130	0.04	ACR GROUP (ACCURATE RUBBER)	Y

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER QSI 044 6.7
- 7) WEIGHT: SEE TABLE
- 8) PART NUMBER DEFINITION: D2463-XXXX
XXXX = LENGTH IN INCHES
EG: D2463-0875 = 87.5 INCHES LONG

RELEASED
2016-05-04
EEN 16-571

APPROVED

B	REFORMATTED. REDRAWN. MATERIAL CLARIFIED. SEE PAR14-323	AJS	14.12.18
A	NEW ISSUE	KE	98.09.09
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	DB	DRAWING NO.	REV. B
MFG. APPR.	DD	D2463	SHEET 1 OF 1
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	NEOPRENE SEAL	NTS
DATE	14.12.18	COPYRIGHT © 1998 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					